連線 名稱	Altus ALNET I-1
人機 種類	PWS6A00-TPLC 種類Altus PO3342 UCP+PO6302使用 版本ADP 6.3.1
	ADP6 軟體設定
	1. 功能表【應用】中選取【設定工作參數】
人 設	2. 選擇人機介面型號與 PLC 種類,如下圖:
	3. 點選【連線】, 進入設定與 PLC 之通訊協議 (設定的格式需與 PLC 搭配,
	此例設定為 9600,8,Even,1,站號 0),輸入完成後按【確認】。如下

	工作參數	?×
	一般 連線 其它 記錄緩衝區 密碼表 密碼 編號 装置名稱 装置種類 新增 1 Connection 1 Altus ALNET I-1	
	WI Image: Constraint of the state o	
		取消
	PWS 硬體設定	
1. 通訳 ※人 (有	l由 ADP6 軟體決定: 機背面之指撥開關,SW5、SW6 撥到 OFF 的位置。 關指撥開關之定義與說明,請參考 ADP6 操作手冊)	
2. 通訝	l由 ADP6 硬體決定:	
2. 通訳 ※	t由 ADP6 硬體決定: 人機背面之指撥開關,SW6 撥到 OFF,SW5、SW7 撥	到 ON 的位置。

	Wait commandLink port: COM1F2F3F4F5LinkF2ConfgCopySetRun
	按下【F2】Confg ,設定人機時間及其通訊參數,使用 ↑↓ ← → 鍵移動至 欲設定之選項,+及 - 鍵改變其值。
	PLC 軟體設定
	 1.安裝 Altus 編輯軟體【MasterTool Extended Edition】,安裝完成後執行。 MasterTool Extended Edition → Uninstall MasterTool XE - M讓ulos Funillo MasterToolXE → MasterTool Extended Edition Uninstall MasterTool Extended Edition 2.開啟附件中之程式 TEST888.mtxe,點選功能表【Comunication】選擇 【Address】設定 PLC 之站號。
PLC 設定	Master Tool XE - TEST888.mtxe Project Module Instruction Edition View Search Comunication Report Options Wind Image: Search Image: Search

※下圖為站號設定畫面。
Address Address of the comunicating device
Node: Sub-net: Channel: Serial Chancel
3. 點選功能表【Comunication】選擇【Status】設定 PLC 之狀態。
Image: State of the state
CON COB TEE TED B/D D/B A/D D/A LDI TEI SEQ CHP Project
Southed Link Southed Link Configuration Bus C-Config.000 Bus COM 1 COM 1 Configuration C-Config.000 C-Co
※下圖為狀態設定屬性,若要上下傳程式,請於【Status】屬性中設定為
【Programming】;若要執行 PLC,請設定為【Execution】。點選完畢後會 跳出確認更改狀態的視窗,按下【是(Y)】即可變更,此時可按下【Close】
鍵離開,如下圖。

	Status Node: 0 Sub-net: 0
	Status and informations of the current PLC.
	CPU/Finnware: PO3342 - 2.30 Outputs © Enable © Disable Forced Points MTOOIXE Change the PLC mode to programming? MTOOIXE Change the PLC mode to programming? MTOOIXE Change the PLC mode to programming? MTOOIXE Pagword Pagword Pagword Pagword ALNET II Swye Swye Swye MTOOIXE Poglection ALNET II Bus Informations
4. 點	選功能表【Comunication】選擇【Download/Upload Modules】準備下
載 PL	-C 之程式與設定。
Project	Module Instruction Edition Yiew Search Comunication Report Options Wind [/] []
※此	時會出現如下圖之【MTool】視窗,請再按下【是(<u>Y</u>)】。

MIOOI			
	Do you want to save the proj	ect modifications?	
	是(Y) 否创		
※ 下圖為上下載	程式的視窗畫面,︰	左半邊【Module on Project】	為 PC
端,右半邊【	Devices on Modu	le】為 PLC 端。此時欲將程式	t由 PC
傳到 PLC,先	將點選左邊兩個檔	案,再點選【>>>Upload All】	即可傳
輸。傳輸完成	右邊視窗即會顯示	專輸完成的兩個檔案,按下【	Close
關閉此試窗。			
※ 此處之 Upload	d 為將 PC 程式傳到	刂PLC 中 ; Download 則是將 ∣	PLC 程
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	Download/Upload Modules (Node: 0 Sub-net: 0)
	Download/Upload Modules Download and upload program modules to PLC.
	Modules on Project (P03342) Module Name Size C-Config.000 831 E-TEST88.001 136 Purpload All Compact 民AM
	2 modules
	General CRC Device: EE1BF0FE Memory Banks RAM: 967 Project: EE1BF0FE Device Status Flash: 0 Save CRC List Programming TOTAL: 967
	PWS 對 Altus
接	03 ↓ 02 02 ↓ 03 07 ↓ 05
線	04 ← 07 05 ← 08
	(9P IN D型公接頭)
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備註	